

Work Order ID 102545

Thursday, May 30, 2013 9:24:10 AM

102545*Ship ASAP*

Page 1

Item ID: D212-803-017

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: LH Pilot in Command, Mechanical Only

Start Date: 5/30/2013 Start Qty: 1.00

1

Cust Item ID:

Required Date: 5/31/2013 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan: *mf*Date: *13-5-30* Tooling:

Date:

Run Start ***NR1***

QC:

Date: SPC (Y/N):

Date:

Stop ***NR2***

| Sequence ID/ Work Center ID | Operation Description | Set Up/ Run Hours | Tool ID | Tool # | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|

Draw Nbr

Revision Nbr

IIN-D212-803

100

0.00

100

DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy blue file and type labels per PPP D212-803-017 CHG001

110

Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Memo

0.00

Quality Control

*13/5/30**11.10. 13-05-30**13/5/30*

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Start Date: 5/30/2013 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 5/31/2013 Req'd Qty: 1.00 ***1***

Customer:

Reference:

Approvals: Process Plan: Date: Tooling: Date:

Run Start ***NR1***

QC: Date: SPC (Y/N): Date:

Stop ***NR2***

| Sequence ID/ Work Center ID | Operation Description | Set Up/ Run Hours | Tool ID | Tool # | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
|--------------------------------|--|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
| 130 | | 0.00 | | | | | | | |
| *130* | Packaging | | | | | | | | |
| Packaging | Memo | 0.00 | | | | | | | |
| Packaging | Identify and pack for shipping as per PPP D212-803-017 | | | | | | | | |
| | Location: _____ | | | | | | | | |
| | PPP Rev: _____ | | | | | | | | |
| 140 | QC21- Final Inspection - Work Order Release | 0.00 | | | | | | | |
| *140* | | | | | | | | | |
| QC | Memo | 0.00 | | | | | | | |
| Quality Control | | | | | | | | | |

1 ~~2~~ 13-5-30MLJ 13-05-30
CHF
13-5-30

Picklist Print

Thursday, May 30, 2013 9:24:09 AM

Page 1

Work Order ID: 102545

Parent Item: D212-803-017

Parent Item Name: LH Pilot in Command, Mechanical Only

Start Date: 5/30/2013

Required Date: 5/31/2013

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A 11.11.03 new issue DD verf:EC
01 JLM VERIFIED BY:DD

IPP REV:B AS PER REV B 12-10-

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Qty per Kit | Total Qty | Qty Issued | Date Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|

~~D4410-043~~

Co-Pilot Collective Head Assembly (212)

Manufactured

No

Each 3.0000

~~11~~ M.D. 13-05-30

Location

Loc Qty

Loc Code

ST198

3

93956

1

99478

2

B99478
~~B99478~~

~~D4410-5~~

Face Plate

Manufactured

No

Each 3.0000

~~11~~ M.D. 13-05-30

Location

Loc Qty

Loc Code

ST107

3

91381

3

B91381

~~D4411-3~~

Placard

Manufactured

No

Each 6.0000

~~11~~ M.D. 13-05-30

Location

Loc Qty

Loc Code

ST108

6

92274

6

B92274

~~D4410-5~~

Placard

Manufactured

No

Each 6.0000

~~11~~ M.D. 13-05-30

Location

Loc Qty

Loc Code

ST108

6

92273

6

B92273

~~D4411-3~~

Placard

Manufactured

No

Each 10.0000

~~11~~ M.D. 13-05-30

Location

Loc Qty

Loc Code

prelim

1

89787

1

ST108

9

99217

9

B99217

Picklist Print

Thursday, May 30, 2013 9:24:09 AM

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Work Order ID: 102545

Parent Item: D212-803-017

Parent Item Name: LH Pilot in Command, Mechanical Only

Start Date: 5/30/2013

Required Date: 5/31/2013

Start Qty: 1.00

Required Qty: 1.00

D4413-1
Dome Plug

Manufactured No

Each 85.0000

11.10. 13-05-30

Location

Loc Qty

Loc Code

ST108

85

91375

85

Purchased

No

Each 2,947.0000

391375

11.10. 13-05-30

MS2104213
Nut

Location

Loc Qty

Loc Code

FP001

3

122141

3

GA

18

122452

18

ST314

268

117885

32

119017

55

119075

138

123265

43

ST506

2658

123900

954

124291

1704

Purchased

No

Each 8.0000

124291

11.10. 13-05-30

MS21919WDG10
Clamp

Location

Loc Qty

Loc Code

ST322

8

123292

8

Purchased

No

Each 6.0000

123292

11.10. 13-05-30

MS21919WDG19
Clamp

Location

Loc Qty

Loc Code

ST322

6

123292

6

123292

11.10. 13-05-30

Thursday, May 30, 2013 9:24:09 AM

Shop Packet Print

Page 2

Picklist Print

Thursday, May 30, 2013 9:24:09 AM

Page 3

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Parent Item: D212-803-017

Parent Item Name: LH Pilot in Command, Mechanical Only

Start Date: 5/30/2013

Required Date: 5/31/2013

Start Qty: 1.00

Required Qty: 1.00

~~MS27039-1107~~

Screw

Purchased

No

Each

256.0000

Location

Loc Qty

Loc Code

ST305

256

123522

56

125654

200

~~MS35206-226~~

Screw

Purchased

No

Each

50.0000

Location

Loc Qty

Loc Code

ST288

50

123189

50

~~NAS1149D03631~~

Washer

Purchased

No

Each

2,709.0000

Location

Loc Qty

Loc Code

FP001

1

123248

1

ST294

2708

122378

63

124392

2645

~~NAS1197-6~~

Washer

Purchased

No

Each

156.0000

Location

Loc Qty

Loc Code

ST295

156

123190

156

① M.D. 13-05-30
[Signature]

123522

④ M.D. 13-05-30
[Signature]

123189

② M.D. 13-05-30
[Signature]

124392

④ M.D. 13-05-30
[Signature]

123190

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Required Date: 5/31/2013 Req'd Qty: 1.00

Reference:

Accept

N900040100Setup Start ***NS1***Stop ***NS2***

Cust Item ID:

Customer:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

IIN-D212-803

100

0.00

100

DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy blue file and type labels per PPP D212-803-017 CHG001

*MLJ 13-05-30**CHG002 see attachment*

110

Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Memo

0.00

Quality Control

REFERENCE ONLY
B153054

5. PARTS LIST

| Qty -011 | Qty -013 | Qty -015 | Qty -017 | Qty -019 | Part Number | Description |
|-------------|-------------|-------------|-------------|-------------|---------------|--|
| X | | | | | D205-803-011 | LEFT HAND PILOT IN COMMAND, COMPLETE KIT |
| | X | | | | D205-803-013 | LEFT HAND PILOT IN COMMAND, MECHANICAL ONLY |
| | | X | | | D212-803-015 | LEFT HAND PILOT IN COMMAND, COMPLETE KIT |
| | | | X | | D212-803-017 | LEFT HAND PILOT IN COMMAND, MECHANICAL ONLY |
| | | | | X | D212-803-019 | LEFT HAND PILOT IN COMMAND, EAGLE SINGLE |
| 1 | 1 | | | | D4410-041 | CO-PILOT COLLECTIVE HEAD ASSEMBLY (205) |
| | | 1 | 1 | | D4410-043 | CO-PILOT COLLECTIVE HEAD ASSEMBLY (212) |
| | | | | 1 | D4410-045 | CO-PILOT COLLECTIVE HEAD ASSEMBLY (EAGLE SINGLE) |
| 1 | 1 | | | 1 | D4410-3 | FACE PLATE |
| | | 1 | 1 | | D4410-5 | FACE PLATE |
| 1 | 1 | | | 1 | D4410-9 | TRIGGER |
| 1 | 1 | | | 1 | D4411-1 | PLACARD |
| | | 1 | 1 | | D4411-3 | PLACARD |
| | | 1 | 1 | | D4411-5 | PLACARD |
| 1 | 1 | 1 | 1 | 1 | D4411-7 | PLACARD |
| | | 1 | 1 | | D4413-1 | DOME PLUG |
| | | 1 | | | 27ET51-T | SWITCH (ALT P/N 212-075-153-3) |
| 1 | | | | | 2PB744-T2 | SWITCH |
| | | 3 | | | 30-037-26 | DIODE ASSEMBLY |
| | | 2 | | | 30-037-3 | DIODE ASSEMBLY |
| 1 | 1 | | | 1 | AN565F8H9 | SETSCREW |
| | | 3 | | | AN961-6T | WASHER |
| | | 1 | | | 51MXY-5-J | SWITCH |
| 1 | | | | | C100E2-39 | SWITCH |
| 17 | | AR (21) | | | M39029/31-240 | PIN |
| 17 | | AR (21) | | | M39029/32-259 | SOCKET |
| | | AR (2) | | | M39029/31-228 | PIN |
| | | AR (2) | | | M39029/32-247 | SOCKET |
| 1 | 1 | | | 1 | MS20253-1-065 | PIN |
| | | 3 | | | MS21042L06 | NUT |
| 1 | 1 | | | 1 | MS21042L08 | NUT |
| 1 | 1 | 1 | 1 | 1 | MS21042L3 | NUT |
| | | 2 | | | MS21044N04 | NUT |
| 1 | 1 | 1 | 1 | 1 | MS21919WDG10 | CLAMP |
| | | 1 | 1 | 1 | MS21919WDG19 | CLAMP |
| 1 | 1 | | | | MS21919WDG20 | CLAMP |
| | | 1 | | | MS24523-27 | SWITCH |
| | | 2 | | | MS24693-S5 | SCREW |
| 1 | 1 | 1 | 1 | 1 | MS27039-1-07 | SCREW |
| | | 1 | | | MS27212-1-3 | TERMINAL BOARD |
| 1 | | | | | MS3126E14-19P | PLUG |
| 1 | | | | | MS3120E14-19S | SOCKET |
| | | 2 | | | MS3126E16-99P | PLUG |
| | | 1 | | | MS3120E16-99S | SOCKET |
| | | 3 | | | MS3373-A1 | STRIP |
| 4 | 4 | 4 | 4 | 4 | MS35206-226 | SCREW |
| 2 | 2 | 2 | 2 | 2 | NAS1149D0363J | WASHER |
| 4 | 4 | 4 | 4 | 4 | NAS1197-6 | WASHER |
| 1 | 1 | 1 | 1 | 1 | D212-803 | KIT PAPERWORK |